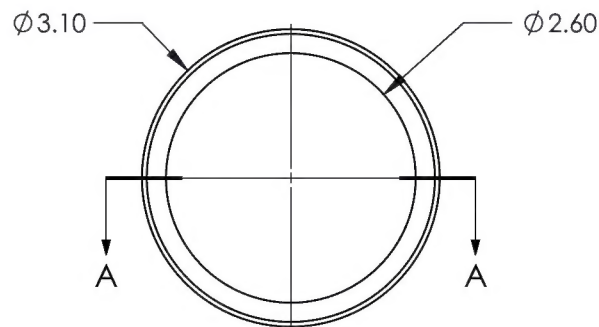
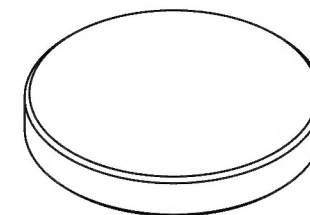
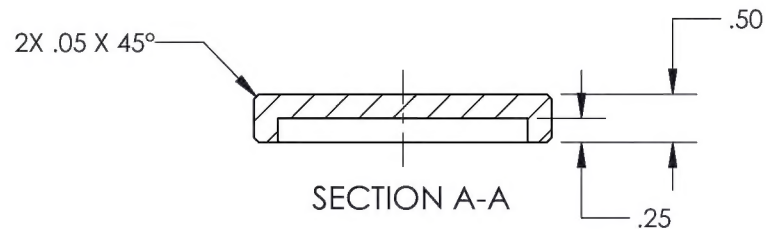


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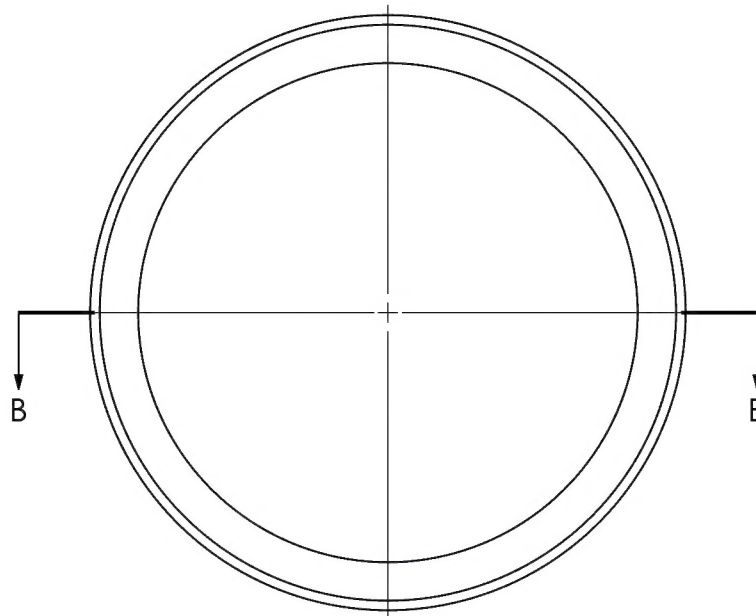
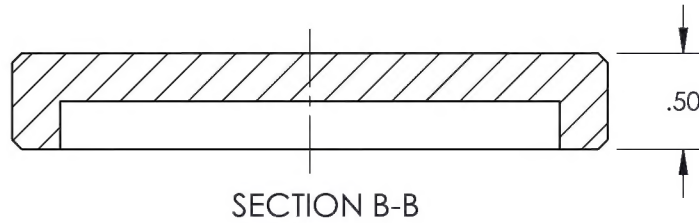
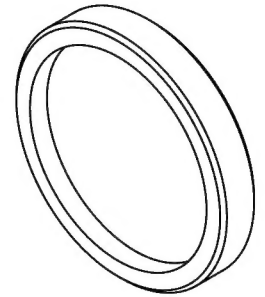
REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	17-0084	UPDATED TO NEW STANDARDS.	3/17/2017	SM	JAG



<b>DART</b> AEROSPACE	
TITLE <b>JACKING PAD</b>	
DWG NO. <b>RBT18665</b>	REV <b>2</b>
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .010 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC2	.XX ± .03 ANGLES ± 1°
DRAWN BY: SM 3/17/2017	.X ± .1 SURFACES = 125
CHECKED: DD 03/17/2017	1. BREAK ALL SHARP EDGES
OPPS APPR: AA 03/20/2017	.015 x 45° OR .015R
QA APPR: JL 03/29/2017	2. DIMENSIONAL LIMITS APPLY
APPROVED: JAG 04/06/2017	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 3/15/2017	USED ON MODEL
SHEET 1 OF 2	NORTHDROP/FIRE SCOUT

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				1	JACKING PAD	A36/1018/1020 HR		1

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Part #	UNIT QTY	Description	Material
	1	JACKING PAD	A36/1018/1020 HR
 <p>190 S. Danebo Ave., Eugene, OR. 97402 1-800-556-4166 e-mail: sales@dartaero.com dartaerospace.com</p>			
TITLE		JACKING PAD	
DWG NO.	RBT18665	REV	CUSTOMER 1 OF 1
SCALE	1:1	DATE	3/15/2017
SHEET		2 OF 2	